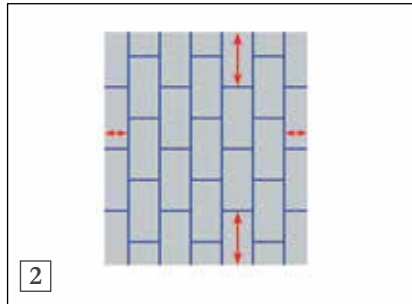


1) The panels must be allowed to acclimatise in the packaging at room temperature for 2 days and installed immediately after the packaging has been opened. Make a dimensioned drawing prior to installation to calculate the number of ceiling panels to be used.



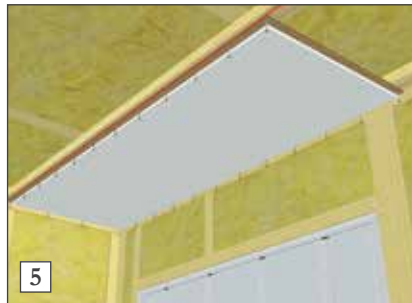
2) The principle of the drawing also shows how to achieve the best layout solution on the ceiling and how the panels need to be adjusted prior to installation. A distance of 7 - 10 mm should be kept between walls and fixed points.



3) Installation usually takes place on longitudinal electrician's laths at intervals of c/c 60 cm. All free panel edges must be supported. When installing narrower ceiling panels, the spacing of the battens must be adjusted to fit the width of the ceiling panels.



4) Cut the 1st panel in the 1st row of panels according to the drawing, and when cutting with a circular saw, the painted side must be face down.



5) Install the 1st row of panels along string. Nail spacing is c/c 150 mm. NB: the panels to be installed 10mm from all walls.



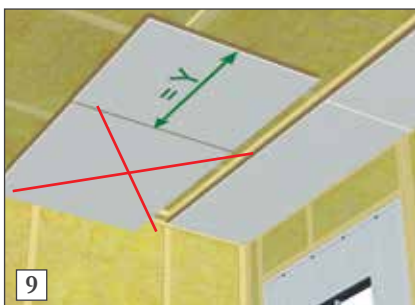
6) To prevent damage to the panel, a punch should be used when nailing to the final studding. Staples and screws can also be used on the panel.



7) The joints must not be glued. Nail spacing is c/c 150 mm. To prevent damage to the panel, a punch should be used when nailing to the final studding. Staples and screws can also be used (see inst.instr. M005-08-04).



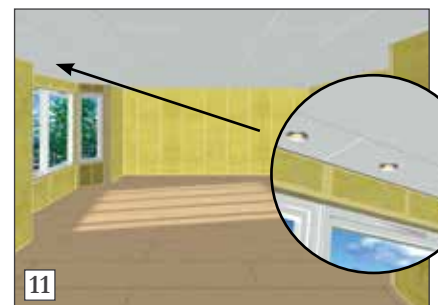
8) To find the length of the 1st panel in the 2nd row of panels, take the length of the 1st panel in the 1st row of panels minus 60 cm.



9) This should be measured and marked on the 1st panel in the 2nd row of panels. Cut off the excess section. When cutting with a circular saw, the painted side must be face down.



10) The rest of the rows of panels are installed in the same way, and the ceiling is finished.



11) The ceiling panels are adapted for the installation of down lights.

There are plenty of styles and possibilities with the range of structures and dimensions. With Hunttonit pre-painted ceiling panels you have plenty of possibilities of a beautiful ceiling. (Re. down-lights, see NBI 543.615).